

# Service manual

# NIBE™ VVM 310

Indoor module

SEM GB 1451-1 M11741

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## 1 Important information

### **Document information**

This technical manual is a complement to the Installer handbook for VVM 310, containing:

- Component description.
- Information to facilitate fault-tracing.
- Instructions for replacing components.
- Wiring diagram.
- Supplementary technical information.

The document applies to VVM 310 with software versions up to and including **v4272R5**.

The heat pump software version can be found in the info menu (menu 3.1).

### Safety information

This manual describes installation and service procedures for implementation by specialists.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

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#### **Symbols**



#### NOTE

This symbol indicates danger to machine or person.



#### Caution

This symbol indicates important information about what you should observe when maintaining your installation.



#### TIP

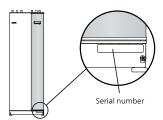
This symbol indicates tips on how to facilitate using the product.

### Marking

The CE marking means that NIBE ensures that the product meets all regulations that are placed on it based on relevant EU directives. The CE mark is obligatory for most products sold in the EU, regardless where they are made.

### **Serial number**

The serial number can be found at the bottom right of the front cover and in the info menu (menu 3.1).





Always give the product's serial number (14 digits) when reporting a fault.

#### **Contact information**

AT KNV Energietechnik GmbH, Gahberggasse 11, 4861 Schörfling

Tel: +43 (0)7662 8963-0 Fax: +43 (0)7662 8963-44 E-mail: mail@knv.at www.knv.at

**CH NIBE Wärmetechnik AG**, Winterthurerstrasse 710, CH-8247 Flurlingen

Tel: (52) 647 00 30 Fax: (52) 647 00 31 E-mail: info@nibe.ch www.nibe.ch

CZ Druzstevni zavody Drazice s.r.o, Drazice 69, CZ - 294 71 Benatky nad Jizerou

Tel: +420 326 373 801 Fax: +420 326 373 803 E-mail: nibe@nibe.cz www.nibe.cz

**DE NIBE Systemtechnik GmbH**, Am Reiherpfahl 3, 29223 Celle

Tel: 05141/7546-0 Fax: 05141/7546-99 E-mail: info@nibe.de www.nibe.de

DK Vølund Varmeteknik A/S, Member of the Nibe Group, Brogårdsvej 7, 6920 Videbæk

Tel: 97 17 20 33 Fax: 97 17 29 33 E-mail: info@volundvt.dk www.volundvt.dk

FI NIBE Energy Systems OY, Juurakkotie 3, 01510 Vantaa

Puh: 09-274 697 0 Fax: 09-274 697 40 E-mail: info@nibe.fi www.nibe.fi

FR NIBE Energy Systems France Sarl, Zone industrielle RD 28, Rue du Pou du Ciel, 01600 Reyrieux

Tel: 04 74 00 92 92 Fax: 04 74 00 42 00 E-mail: info@nibe.fr www.nibe.fr

GB NIBE Energy Systems Ltd, 3C Broom Business Park, Bridge Way, Chesterfield S41 9QG

Tel: 0845 095 1200 Fax: 0845 095 1201 E-mail: info@nibe.co.uk www.nibe.co.uk

NL NIBE Energietechniek B.V., Postbus 634, NL 4900 AP Oosterhout

Tel: 0168 477722 Fax: 0168 476998 E-mail: info@nibenl.nl www.nibenl.nl

NO ABK AS, Brobekkveien 80, 0582 Oslo, Postadresse: Postboks 64 Vollebekk, 0516 Oslo

Tel. sentralbord: +47 23 17 05 20 E-mail: post@abkklima.no www.nibeenergysystems.no

PL NIBE-BIAWAR Sp. z o. o. Aleja Jana Pawła II 57, 15-703 BIAŁYSTOK

Tel: 085 662 84 90 Fax: 085 662 84 14 E-mail: sekretariat@biawar.com.pl www.biawar.com.pl

RU © "EVAN" 17, per. Boynovskiy, Nizhny Novgorod

Tel./fax +7 831 419 57 06 E-mail: info@evan.ru www.nibe-evan.ru

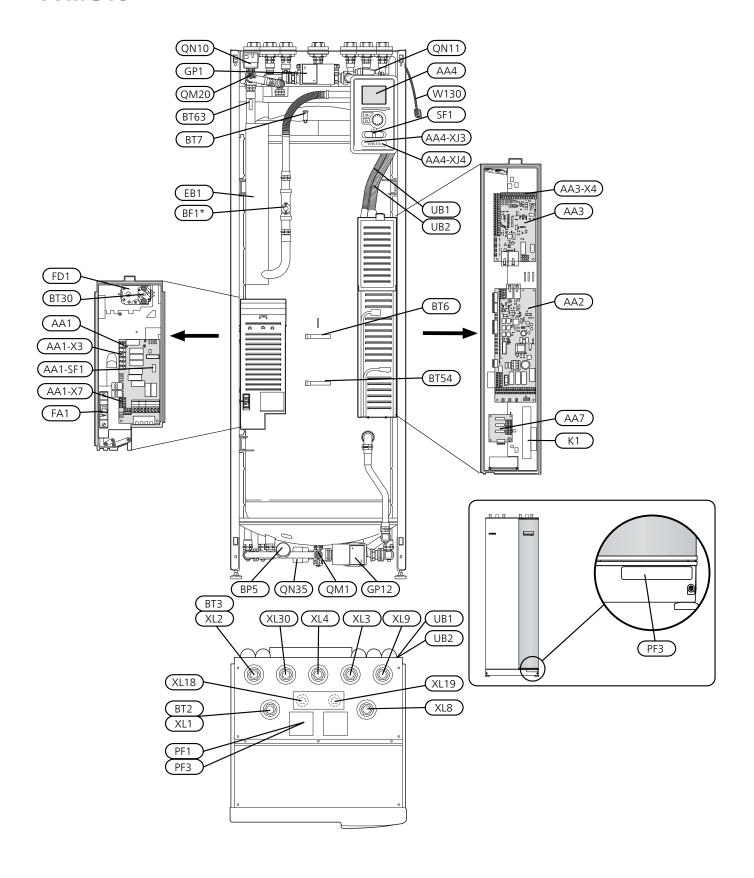
SE NIBE AB Sweden, Box 14, Hannabadsvägen 5, SE-285 21 Markaryd

Tel: +46-(0)433-73 000 Fax: +46-(0)433-73 190 E-mail: info@nibe.se www.nibe.se

For countries not mention in this list, please contact Nibe Sweden or check www.nibe.eu for more information.

# 2 Indoor module's design

### **VVM 310**



### **Pipe connections**

XL1	Connection, heating medium flow line G20 int.
XL2	Connection, heating medium return line G20

int.

XL3 Connection, cold water G20 int.XL4 Connection, hot water G20 int.

XL8 Connection, docking in heating medium G20 int.

XL9 Connection, docking out heating medium G20 int

XL18 Connection, docking in high temp Ø22 mm

XL19 Connection, docking out high temp  $\emptyset$ 22 mm

XL30 Connection, expansion vessel

### **HVAC** components

GP1 Circulation pump

GP12 Charge pump

QM1 Drain valve, heating medium

QN11 Mixing valve, addition

QM20 Venting, climate system

QN10 Reversing valve, climate system/water heating,

flow line

QN35 Reversing valve, climate system/water heating,

return line

### Sensors etc.

BT2 Temperature sensor, heating medium flow (not visible in image)

BT3 Temperature sensor, heating medium return (not visible in image)

BT6 Temperature sensor, hot water, charging BT7 Temperature sensor, hot water, top

BT30 Thermostat, standby mode

BT54 Temperature sensor, external docking

BT63 Temperature sensor, heating medium supply

after immersion heater

### **Electrical components**

AA1 Immersion heater card

AA1-SF1 Switch

AA1-X3 Terminal block, immersion heater AA1-X7 Terminal block, immersion heater

AA2 Base card

AA3 Input circuit board

AA3-X4 Terminal block, current sensors

AA4 Display unit

AA4-XJ3 USB socket

AA4-XJ4 Service socket

AA7 Extra relay circuit board

BF1\* Energy meter\*

EB1 Immersion heater

FA1 Miniature circuit-breaker

FD1 Temperature limiter

K1 Auxiliary relay, emergency mode.

SF1 Switch

### Miscellaneous

PF1 Rating plate

PF3 Serial number plate

UB1 Cable gland

UB2 Cable gland

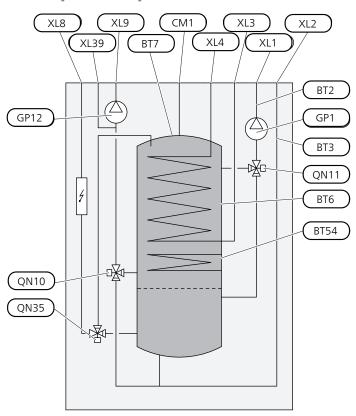
W130 Network cable for NIBE Uplink

Designations in component locations according to standard IEC 81346-1 and 81346-2.

<sup>\*</sup>Only available as accessory EMK 310.

# 3 System description

### Principle of operation



### List of components

### Pipe connections

XL1 Connection, heating medium flow lineXL2 Connection, heating medium return line

XL3 Connection, cold waterXL4 Connection, hot water

XL8 Connection, docking in heating mediumXL9 Connection, docking out heating medium

XL39 Connection, docking pool

### **HVAC** components

CM1 Expansion tank (connection)

GP1 Circulation pump GP12 Charge pump

QN10 Shuttle valve, climate system/water heater, flow

line

QN11 Shunt valve

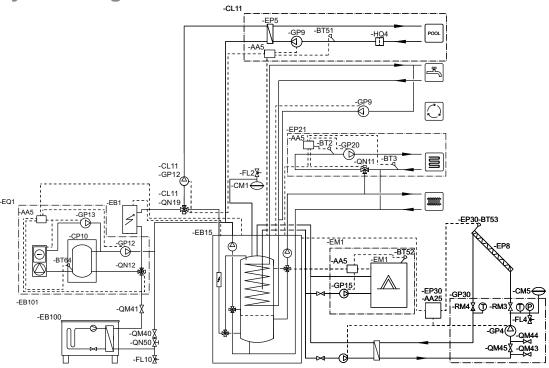
QN35 Shuttle valve, climate system/water heater, re-

turn line

#### Sensors

BT2 Temperature sensors, heating medium flow
BT3 Temperature sensors, heating medium return
BT6 Temperature sensor, hot water, control
BT7 Temperature sensor, hot water, display
BT54 Temperature sensor solar coil

## System diagram



	Accessory card	EP 21	Climate system
AA 25	Control unit	EP 30	Solar kit SCA 35
BT 2	Temperature sensors, heating medium flow	FL 2	Safety valve, climate system
BT 3	Temperature sensors, heating medium return	FL 4	Safety valve, solar
BT 51	Temperature sensor, pool	GP 4	Circulation pump, solar
BT 52	Temperature sensor, boiler	GP 9	Circulation pump, pool
		GP 12	Charge pump
BT 53	Temperature sensor, solar panel	GP 15	Circulation pump, external heat source
CL 11	Pool kit POOL 310	GP 20	Circulation pump
CM 1	Expansion vessel, heating medium	GP 30	Pump station SPS 10, SPS 20
CM 5	Expansion vessel, solar	HQ 4	Particle filter
EB 15	VVM 310	QM 4X	Shut-off valve
EB 101	F2025/F2026/F2030/F2040	QN 11	Shunt valve
EM 1	Oil, gas, or electric boiler	QN 19	Three way valve, pool
EP 5	Exchanger, pool	RM X	Non-return valve
EP 8	Solar panel		

### 4 Current circuit

### Load monitor

Currents sensors are connected on AA3-X4:1-4.

#### Function:

If any of the internal phases exceed the set value and the phase sequence is not detected, the power step disconnects from one of the internal phases. Because the phase sequence is not detected this can mean that the incorrect phase sequence is disconnected, so that the output is still too high. The heat pump continues by disconnecting another phase, until the current does not exceed the set value. If the current still exceeds the set value when all internal phases are disconnected, the same process is performed for the external additional heat, if such exists and is set to step controlled additional heat



#### NOTE

Do not disconnect the external additional heat if it is set to give additional heat in one step.

- If the phase sequence is detected the electrical output is disconnected in the phase that exceeds the set value. This will also handle any external additional heat.
- If disconnecting the phases does not work, the heat pump will finally disengage.
- Reconnection occurs when the current has fallen to a value low enough to permit reconnection.



#### NOTE

VVM 310 must be filled with water before the phase sequence is detected.

For the heat pump to disconnect the electrical output in the correct phase, the phase sequence must have been detected during the installation. In the menu 5.1.12 the phase sequence must be detected afterwards. An unsuccessful detection may be due to the current sensors not being correctly connected or that other electrical equipment started or stopped during detection.

Menu	Name	Factory setting
5.1.12	fuse size	16A
	detect phase order	

#### 1-phase inverter stepping out:

Variant of load monitor designed to be used in instances where 1-phase inverter compressors are used together with 3-phase disconnectable additional heat.

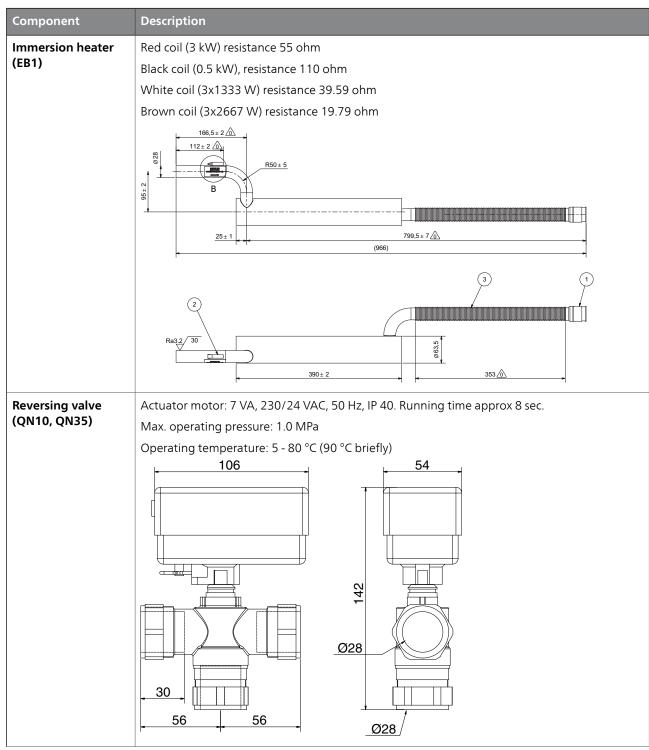
Load monitor initially disconnects the immersion heater's output.

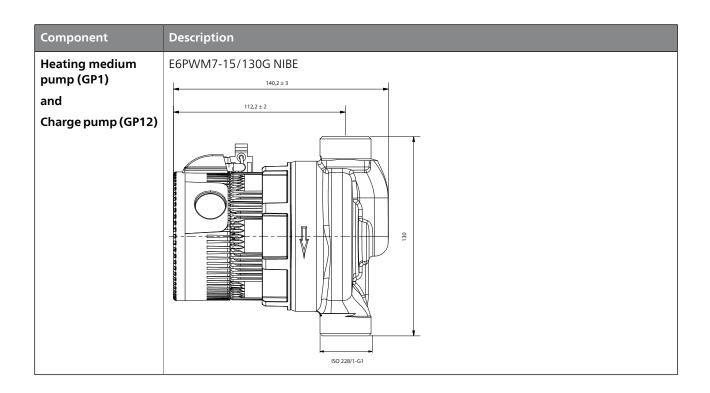
If the electrical power still exceeds the set value the compressor slows to 20 Hz per 30 seconds until the electrical power falls below the set value.

NIBE™ VVM 310 Chapter 4 | Current circuit

# **5** Component description

### **Components**





### Sensors

### Data temperature sensor

Temperature (°C)	Resistance (kOhm)	Voltage (VDC)
-40	351.0	3.256
-35	251.6	3.240
-30	182.5	3.218
-25	133.8	3.189
-20	99.22	3.150
-15	74.32	3.105
-10	56.20	3.047
-5	42.89	2.976
0	33.02	2.889
5	25.61	2.789
10	20.02	2.673
15	15.77	2.541
20	12.51	2.399
25	10.00	2.245
30	8.045	2.083
35	6.514	1.916
40	5.306	1.752
45	4.348	1.587
50	3.583	1.426
55	2.968	1.278
60	2.467	1.136
65	2.068	1.007
70	1.739	0.891
75	1.469	0.785
80	1.246	0.691
85	1.061	0.607
90	0.908	0.533
95	0.779	0.469
100	0.672	0.414
120	0.380	0.250
150	0.180	0.120

### **Electronics**

### Immersion heater card (AA1)

LED	Indication
K1 - K9: Or- ange	A steady light means that the relevant relay is engaged.

Output	Function
K1	Supply L1
K2	Supply L2
K3	Supply L3
K4	Immersion heater EB1 2 kW
K5	Not used
K6	Immersion heater EB1 2 kW
K7	Immersion heater EB1 only at 3 kW
K8	Immersion heater EB1 2 kW
K9	Immersion heater EB1 1 kW or 3 kW

### Base card (AA2)

Dase Caru (AAZ)		
LED	Indication	
Power: Green	A steady light means that 12 V is OK.	
Run: Green	Flashing once/sec. Indicates that the processor is OK.	
Com: Green	Flashes irregularly during communication.	
PWM1: Or- ange	Continuous light during active output.	
PWM2: Or- ange	Continuous light during active output.	
K1 - K4: Or- ange	A steady light means that the relevant relay is engaged.	

### Outputs

Output	Function
PWM1	Control signal HM pump (GP1)
PWM2	Control signal charge pump (GP12)
K1	Reversing valve (QN10).
K2	Charge pump (GP12).
K3	Circ-pump (GP1).

Output	Function
K4	No function.

### Input circuit board (AA3)

Inputs	Function
X4-1	Current sensor input (GND).
X4-2	Current sensor input (BE1).
X4-3	Current sensor input (BE2).
X4-4	Current sensor input (BE3).
X6:1- 2	Outdoor sensor input (BT1).
X6:3-4	Room sensor input (BT50).
X6:9-10	AUX1
X6:11-12	AUX2
X6:13-14	AUX3
X6:15-16	AUX4
X6:17-18	AUX5

Output		Function
X7:1	K1	Potential free relay Common
X7:2	K1	Potential free relay NO
X7:3	K1	Potential free relay NC

### Display unit (AA4)

The display unit consists of:

- a colour screen where all information is displayed.
- a status lamp.
- navigation buttons (OK button, Back button and Control knob).
- a USB socket.
- a service socket.

Status lamp	Function
Lights green	Normal function
Lights yellow	Emergency mode activated
Lights red	Alarm tripped

### Extra relay circuit board (AA7)

LED	Indication
K1 - K3: Or- ange	A steady light means that the relevant relay is engaged.

Output	Function
K1	Shunt valve close (QN11)
K2	Shunt valve open (QN11)
K3	Reversing valve (QN35)

# **6 Troubleshooting**

### **Alarm list**

### A-alarm

In event of an A alarm the red lamp on the front lights and an alarm icon is displayed. First go through the suggested actions shown in the display.

Alam no.	Alarm text on the display	Cause	Heat pump action.	May be due to
1	Sensor fault BT1	Sensor not connected/defective (outdoor sensor)	Calculated flow temperature is set to min supply line (menu 1.9.3).	See fault-tracing schedule page 23.
2	Sensor fault BT2	Sensor not connected/defective (heating medium supply)	Uses BT3 if available.  If BT3 is not available, BT63 is used.	See fault-tracing schedule page 24.
3	Sensor fault BT3	Sensor not connected/defective (heating medium return)	No action	See fault-tracing schedule page 24.
6	Sensor fault BT6	Sensor not connected/defective (hot water, controlling)	Uses BT54	See fault-tracing schedule page 24.
31	Sensor fault BT63	Sensor not connected/defective	Blocks internal electrical addition.	See fault-tracing schedule page 24.
33	Sensor fault EP30 - BT53	Sensor not connected/defective (solar panel)	Switches off solar function.	See fault-tracing schedule page 25.
34	Sensor fault EP30 - BT54	Sensor not connected/defective (solar coil)	Switches off solar function.	See fault-tracing schedule page 25.
35	Sensor fault EM1 - BT52	Sensor not connected/defective (boiler)	Shunt closes. Burner stops.	See fault-tracing schedule page 25.
36	Sensor fault EP21 - BT2	Sensor not connected/defective (supply temperature sensor, extra climate system 1)	Controls the return sensor (EP21-BT3)	See fault-tracing schedule page 25.
37	Sensor fault EP22 - BT2	Sensor not connected/defective (supply temperature sensor, extra climate system 2)	Controls the return sensor (EP22-BT3)	See fault-tracing schedule page 25.
38	Sensor fault EP23- BT2	Sensor not connected/defective (supply temperature sensor, extra climate system 3)	Controls the return sensor (EP23-BT3)	See fault-tracing schedule page 25.
39	Sensor fault EQ1–BT64	Sensor BT64 not connected, defective.	Shuts off cooling, Closes shunt (QN18) for cooling.	See fault-tracing schedule page 25.

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Æm no.	Alarm text on the display	Cause	Heat pump action.	May be due to
45		Motor protection on one phase (Norway) machine has probably blown.		
52	The temperat- ure limiter has tripped	Temperature limiter has tripped	Internal electrical addition is blocked.	
56	Incorrect pro- gram	Serial number and program do not match	The compressor stops, all relay outputs are set to 0 V	Check serial number
57	Incorrect pro- gram	Serial number and program do not match each other.	Compressor blocked. All relay outputs are set to 0 V.	
70	Communication fault with PCA input EB15	Communication with the input card missing for 60 secs.	Blocking the relevant com- pressor. Calculated flow temper- ature is set to min supply line.	See fault-tracing schedule on page 26.
71	Communication fault with PCA base-AA2	Communication with the base card missing for 15 secs.	Compressor (EB101) blocked.	See fault-tracing schedule on page 27.
73 - 95	Existing commu- nication fault with "access- ory".	Communication with the accessory card missing for 15 secs.	Accessory is blocked.	- Check communication cables - Check the setting of the dipswitch.
96 - 99	Existing commu- nication fault with "room unit".	Communication with room unit zone 1-4 missing for 60 secs.	Accessory is blocked.	- Check communication cables
208	Communication fault ACC EB1.	Communication with the accessory card missing for 15 secs.	Switches off step controlled additional heat.	- Check the communication cables Check settings on the dipswitch.
220	High pressure alarm.	See relevant manual.	Compressor blocked.	See relevant manual.
221	Low pressure alarm.	See relevant manual.	Compressor blocked.	See relevant manual.
222	Motor protection alarm.	See relevant manual.	Compressor blocked.	See relevant manual.
223	Sensor fault.	See relevant manual.	Compressor blocked.	See relevant manual.
224	Fan alarm.	See relevant manual.	Compressor blocked.	See relevant manual.
225	Supply/return line.	See relevant manual.	Compressor blocked.	See relevant manual.
227	Sensor fault.	See relevant manual.	Compressor blocked.	See relevant manual.
228	Defrosting fault.	See relevant manual.	Compressor blocked.	See relevant manual.

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Alam no.	Alarm text on the display	Cause	Heat pump action.	May be due to
229	Short operating time.	See relevant manual.	Compressor blocked.	See relevant manual.
230	Hot gas alarm.	See relevant manual.	Compressor blocked.	See relevant manual.
231	Phase sequence fault.	See relevant manual.	Compressor blocked.	See relevant manual.
232	Low evapora- tion.	See relevant manual.	Compressor blocked.	See relevant manual.
250	Communication fault ACC SMS40.	Communication with the accessory card missing for 15 secs.	Accessory is blocked.	See IHB SMS40 for fault tracing.
251	Communication fault ACC Modbus40.	Communication with the accessory card missing for 15 secs.	Accessory is blocked.	See IHB Modbus40 for fault tracing.
252	Slave heat pump 1 comm fault.	Communication with heat pump missing.	Compressor blocked.	Faulty communication cable
261	This alarm is generated by the heat pump	High VVX temp (E35)	Compressor blocked.	See relevant manual.
262	This alarm is generated by the heat pump	Inverter fault, high temperature.	Compressor blocked.	See relevant manual.
263	This alarm is generated by the heat pump	Inverter error, high current (E47)	Compressor blocked.	See relevant manual.
264	This alarm is generated by the heat pump	inverter error, com (E45)	Compressor blocked.	See relevant manual.
265	This alarm is generated by the heat pump	inverter fault, pcb (E46)	Compressor blocked.	See relevant manual.
266	This alarm is generated by the heat pump	Low refrigerant amount (E57)	Compressor blocked.	See relevant manual.
267	This alarm is generated by the heat pump	Inverter error, start error (E59)	Compressor blocked.	See relevant manual.
268	This alarm is generated by the heat pump	Inverter fault, conv	Compressor blocked.	See relevant manual.
277	This alarm is generated by the heat pump	Sensor fault MHI exchange, (E37)	Compressor blocked.	See relevant manual.

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Aam no.	Alarm text on the display	Cause	Heat pump action.	May be due to
278	This alarm is generated by the heat pump	Sensor fault MHI ambient air, (E38)	Compressor blocked.	See relevant manual.
279	This alarm is generated by the heat pump	Sensor fault MHI discharge, (E39)	Compressor blocked.	See relevant manual.
280	This alarm is generated by the heat pump	Sensor fault MHI suction, (E53)	Compressor blocked.	See relevant manual.
281	This alarm is generated by the heat pump	Sensor fault MHI LP, (E54)	Compressor blocked.	See relevant manual.
283	Com. error Acc. –EQ1	Temporary Comm. Fault Active 4-pipe cooling ULVP	Accessory is blocked.	Check communication cables Check settings of the dipswitch
301	Perm. comm. to a slave unit - EB102	Communication with the slave missing for 15 secs.	Master blocks relevant compressor. The compressors are stopped on the slave.	Check communication cables.
403	Sensor fault on EB101	Sensor fault detected on the slave Off Com-interface MHI-EMMY	Compressor blocked.	See relevant manual.
404	Sensor fault on EB101	Sensor fault detected on the slave Off Com-interface MHI-EMMY	Compressor blocked.	See relevant manual.
412	Sensor fault on EB101-BT12	Sensor fault detected on the slave Off Com-interface MHI-EMMY	Compressor blocked.	See relevant manual.
415	Sensor fault on EB101-BT15	Sensor fault detected on the slave Off Com-interface MHI-EMMY	Compressor blocked.	See relevant manual.

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### **B** alarm

In the event of a B alarm the green light lights up on the front and a symbol with a service technician is displayed in the information window until the alarm is reset. All alarms are automatically reset if the cause is rectified.

Alarm no.	Alarm text on the display	Cause	Action	May be due to
101	Sensor fault BT1			Alarm 101-120. See A-alarm 1-20.
103	Sensor fault BT3			
106	Sensor fault BT6			
107	Sensor fault BT7	Sensor temporar- ily missing	Replace display of BT7 temperat- ure with ""	Resets automatically when the sensor has worked continuously for 60 s.
112	Sensor fault BT12			
114	Sensor fault BT14			
115	Sensor fault BT15			
116	Sensor fault BT16			
117	Sensor fault BT17			
120	Sensor fault BT20			
150	Temporary HP alarm			See alarm 50.
162	High condenser out			The temperature of BT12 has exceeded 59 °C. The alarm is reset when the Temperature has dropped below 59 °C and condenser return (BT3) has dropped 2K since the alarm.
163	High condenser in			The return temperature (BT3) has exceeded 58 °C. It is reset when the temperature has dropped to 56 °C.
166	Electrical anode incorrect	Electrical anode fault		Suggestion: Check electrical anode, circuit board at the electrical anode as well as cables to the electrical anode.
170	Com. error input card			Temporary communication fault. See alarm 70.
171	Com. error base card			Temporary communication fault. See alarm 71.
173	Com. error heating system2			Temporary communication fault. See alarm 73.
174	Com. error heating system3			Temporary communication fault. See alarm 74.
176	Com. error heating system4			Temporary communication fault. See alarm 76.

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Alarm no.	Alarm text on the display	Cause	Action	May be due to
178	Com. error Acc. –Cl11	3 communication errors in succession have occurred on the pool accessory card	Block accessory	Check the Communication cables. Check settings of the dipswitch
180	Freeze prot			Activates if the heating is blocked and the outdoor temperature (BT1) falls below 3 °C.
				Heating is permitted and controlled by min. supply.
181	Unsuccessful periodic increase			Periodic increase has failed to reach stop temp. within 5 hours.
182	Load monitor activated			One or more power steps blocked due to high current measured on current sensor.
183	Defrosting			Defrosting in progress.
184	Filter alarm			Reminder to check filter. The machine has not been stopped for the number of months set in menu 5.1.99.
191	Com. error WWC			Temporary communication fault. See alarm 91.
193	Com. Error DEW			Temporary communication fault. See alarm 93.
196	Comm. room unit, zone 1			Temporary communication fault. See alarm 96.
197	Comm. room unit, zone 2			Temporary communication fault. See alarm 97.
198	Comm. room unit, zone 3			Temporary communication fault. See alarm 98.
199	Comm. room unit, zone 4			Temporary communication fault. See alarm 99.
200	Com.Error inverter			Temporary communication fault. See alarm 100.
201	Inverter alarm			Inverter indicates alarm
				See alarm log menu 3.4 for error code .
202	Inverter errors			Inverter indicates error
				See alarm log menu 3.4 for error code .

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Alarm no.	Alarm text on the display	Cause	Action	May be due to
213	Inverter error type I			Temporary inverter fault. Switches to alarm 203 after 60 minutes.
214	Inverter error type II			Temporary inverter fault. Switches to alarm 204 after 60 minutes or if activated 3 times in less than 120 minutes.
215	Inverter error type III			Temporary inverter fault. Switches to alarm 205 if activated 2 times in less than 60 minutes.
271	Cold outdoor air EB 101	EB 101 sends an error message to the control	Blocks the com- pressor	See relevant manual
272	Hot outdoor air EB 101	EB 101 sends an error message to the control	Blocks the com- pressor	See relevant manual
273	HW-start and HW-stop have reset to default	Adjustment of the hot water - settings due to short run times	HW-start and HW-stop for economy and normal have been set to de- fault	See relevant manual
274	The compressor's phase has been overloaded	Load monitor has caused the compressor not to run at the de- sired frequency	None	Load monitor has prevented com- pressor running at desired fre- quency (F2040-12 additional heat: and been below 85Hz) for at least an hour (corresponding)
275	The compressor's phase has been overloaded for a long time	Load monitor has caused the compressor not to run at the de- sired frequency	None	Load monitor has prevented compressor running at desired frequency (F2040-12 additional heat: and been below 85Hz) for longer than 5% of the total operating time for the compressor. This first detects the total number of operating hours by which the compressor exceeds 1000h.
282	Com. error Acc. –EQ1	3 communication errors in succession have occurred on the accessory card.	Accessory is blocked	Temporary communication fault
354	Slave EB101: Delta BT2-BT3> 2K  during calibration. Resets to manual circulation pump speed	Delta BT3-BT12 greater than  2K  after calibra- tion	Change from auto to manual pump speed	Uncertain sensor accuracy

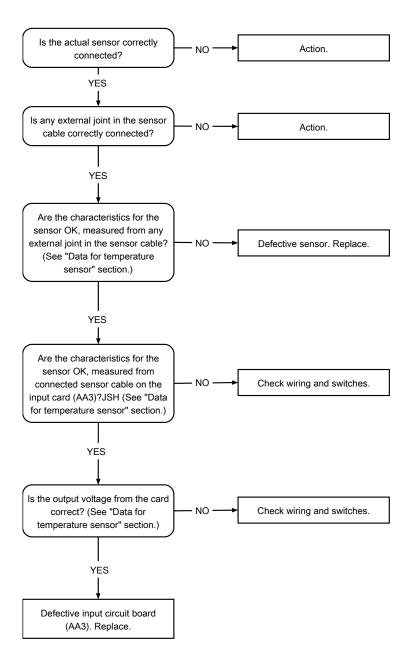
NIBE™ VVM 310 Chapter 6 | Troubleshooting

Alarm no.	Alarm text on the display	Cause	Action	May be due to
355	Slave EB101: Delta BT3-BT63> 2K  during calibration. Resets to manual circulation pump speed	Delta BT3-BT2 greater than  2K  after calibra- tion	Change from auto to manual pump speed	Uncertain sensor accuracy
995	alarm from external input	External alarm	None	Status AUX-in
996	Additional heat external blocked	Signal via AUX input	None	Status AUX-in
997	The compressor is externally blocked	The compressor is externally blocked	None	Status AUX-in
998	Starts	Display has restarted	The dis- play/product has restarted	The display/product has restarted

Chapter 6 | Troubleshooting NIBE™ VVM 310

## **Troubleshooting guide**

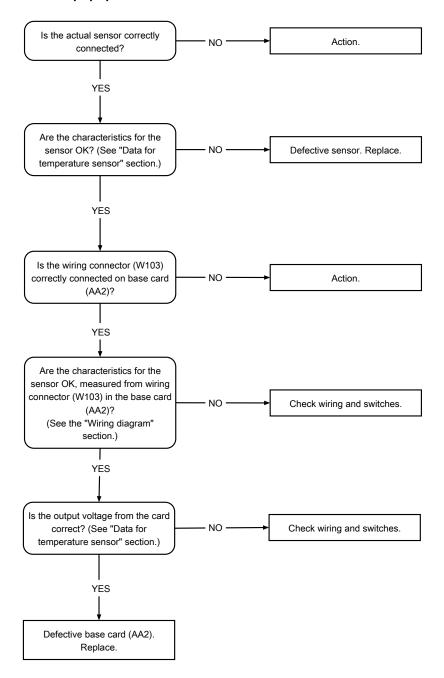
### Alarm 1 - sensor fault



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Alarm 2, 3, 6, 31 - sensor fault

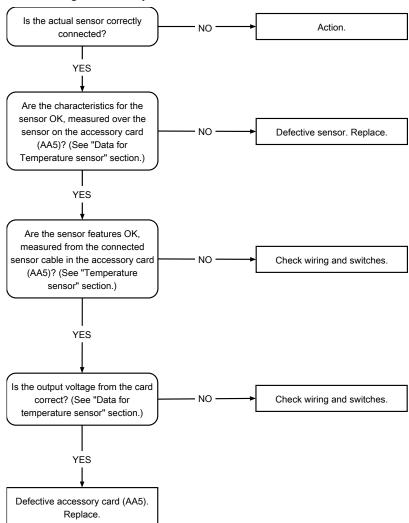
24



Chapter 6 | Troubleshooting NIBE™ VVM 310

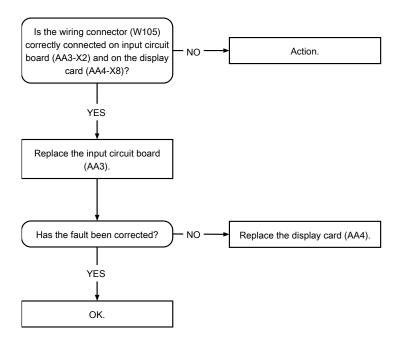
### Alarm 33-38 - sensor fault

Fault-tracing in accessory card.



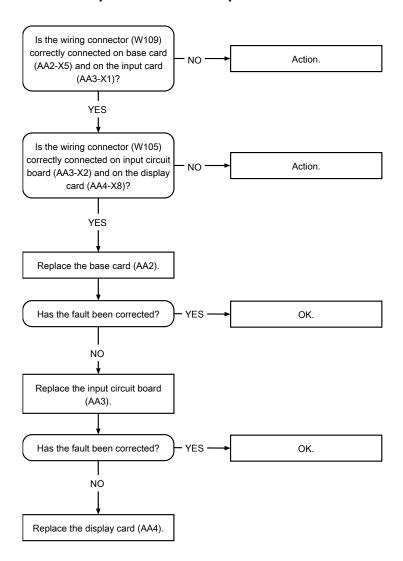
### Alarm 70 - perm. com.error input card

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### Alarm 71 - perm. com.error input card



### Function check, components

### Relay test - forced control

The heat pumps relay outputs can be force controlled from menu 5.6.

- 1. Tick "activated". Forced control is then activated for 10 minutes.
- 2. Tick the outputs that you want to activate.
- 3. Check the relay/component function.



#### WARNING!

Forced control must only be used by users familiar with the system. When forced control is activated, the alarm functions are disabled.

#### AA2 Base card

Output	Function
AA2-K1 (reversing valve)	QN10
AA2-K2 (GP12)	Charge pump (GP12)
Charge pump speed	Setting in %
AA2-K3 (GP1)	Heating medium pump (GP1)
Heating me- dium pump speed	Setting in %
Compressor (request)	Off/On
QN35	Reversing valve QN35
QN11 (close)	Off/On

### AA1 Immersion heater card

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Output	Function
AA1-K4	EB1/1.33 kW
AA1-K5	EB1/2.67 kW
AA1-K6	EB1/1.33 kW
AA1-K7	EB1/2.67 kW
AA1-K8	EB1/1.33 kW
AA1-K9	EB1/2.67 kW

#### AA3 Input circuit board

Output	Function
AA3-X7	AUX output

#### Climate system 2 (ECS 40/ECS 41)

Output	Function
EB21-AA5-K2	Mixing valve, close
EB21-AA5-K3	Mixing valve, open
EB21-AA5-K4	External circulation pump

### Climate system 3 (ECS 40/ECS 41)

Output	Function
EB22-AA5-K2	Mixing valve, close
EB22-AA5-K3	Mixing valve, open
EB22-AA5-K4	External circulation pump

### Climate system 4 (ECS 40/ECS 41)

Output	Function
EB23-AA5-K2	Mixing valve, close
EB23-AA5-K3	Mixing valve, open
EB23-AA5-K4	External circulation pump

### Pool (POOL 500)

Output	Function
CL11-AA5-K1	Not used
CL11-AA5-K2	Not used
CL11-AA5-K3	Reversing valve, pool QN19 as well as circulation pump, cooling GP14
CL11-AA5-K4	Circulation pump, pool GP9

### Solar control (SCA 30)

Output	Function
EP8-AA5-K1	Circulation pumps GP4-GP15
EP8-AA5-K2	Solar panel cooling
EP8-AA5-K3	Circulation pump GP14 / cooling to pool.
EP8-AA5-K4	Not used

# External additional heater Gas/Electric/Oil fired boiler

~		
Output	Function	
EB1-AA5-K1	Control EM1	
EB1-AA5-K2	Not used	
EB1-AA5-K3	Not used	
EB1- AA5-K4	Circulation pump GP15	

### External additional heat, Electric heater

Output	Function
EB1-AA5-K1	Contactor 1
EB1-AA5-K2	Contactor 2
EB1-AA5-K3	Contactor 3
EB1- AA5-K4	Circulation pump GP15

### Cooling

Output	Function
EQ1-AA5-K1	Reversing valve QN12
EQ1-AA5-K2	Circulation pump GP13
EQ1-AA5-K3	Circulation pump GP12
EQ1-AA5-K4	Not used

### Function check, circulation pumps

With forced control of the circulation pumps it is necessary to check the supply (230 V AC) and the control signal (0-10 V DC).

### Heating medium pump (GP1)

Pump speed GP1	PVM1, X2:1-2	LED PWM1 on Card AA2
100 %	approx 0 V DC	Not lit
50 %	approx 5 V DC	Half lit
0 %	approx 10 V DC	Lit

### Charge pump (GP12)

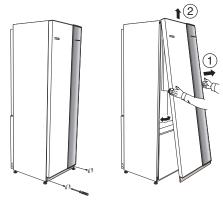
Pump speed GP12	PVM2, X2:3-4	LED PWM2 on Card AA2
100 %	approx 0 V DC	Not lit
50 %	approx 5 V DC	Half lit
0 %	approx 10 V DC	Lit

# 7 Component replacement

### **Basic**

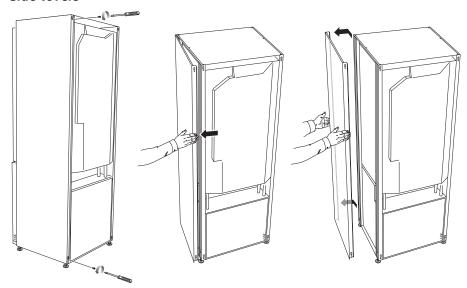
### Removing the covers

#### Front cover



- 1. Remove the screws from the lower edge of the front cover.
- 2. Lift the cover out at the bottom edge and up.

#### Side covers



The side covers can be removed to facilitate the installation.

- 1. Remove the screws from the upper and lower edges.
- 2. Twist the cover slightly outward.
- 3. Move the hatch backwards and slightly to the side.
- 4. Pull the cover to one side.
- 5. Pull the hatch forwards.

### Accessibility, electrical connection

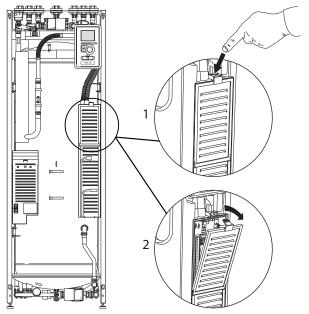
The plastic cap of the electrical boxes is opened using a screwdriver.



#### NOTE

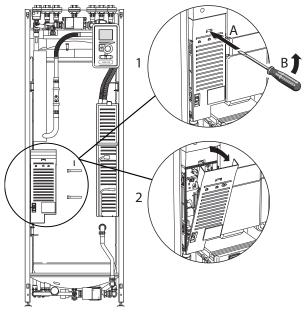
The cover for the input card is opened without a tool.

### Removing the cover, input circuit board



- 1. Push the catch down.
- 2. Angle out the cover and remove it.

### Removing the cover, immersion heater circuit board



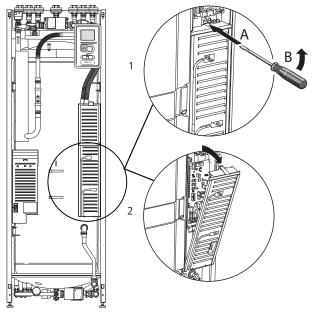
- 1. Insert the screwdriver (A) and pry the catch carefully downwards (B).
- 2. Angle out the cover and remove it.

### Removing the cover, base board



#### Caution

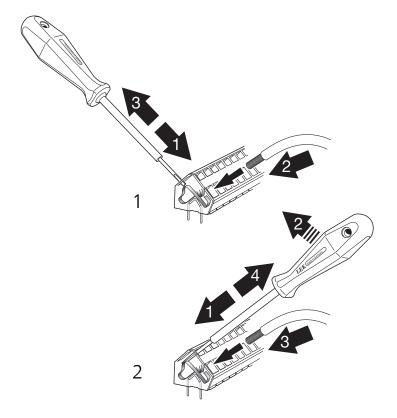
To remove the cover for the base board, the cover for the input circuit board must first be removed.



- 1. Insert the screwdriver (A) and pry the catch carefully downwards (B).
- 2. Angle out the cover and remove it.

### **Cable lock**

Use a suitable tool to release/lock cables in the indoor module terminal blocks.



## **Main components**

### **Replacement of immersion heater**

1 Set the switch (SF2) to "stand by" mode and wait approx. 30 secs	
<b>2</b> Cut the power supply to VVM 310 and EB 101.	
<b>3</b> Close the shut-off valves to the heating system and EB 101	
4 Drain the water by opening the drain valve (QM1) and allow air in via the vent (QM20) until VVM 310 is empty.	QM20  Prain valve (QM1)
<b>5</b> Remove the plastic cover above (AA1) using a screwdriver.	

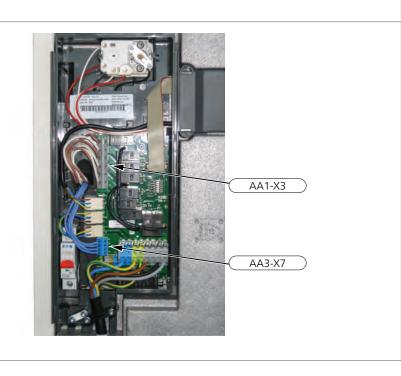
**6** Remove the insulation over the immersion heater EB1.



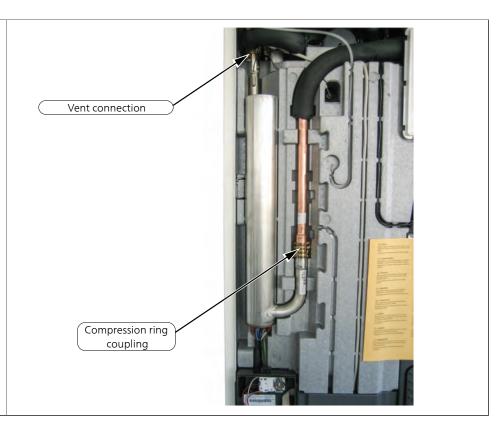


**7** Remove the white and brown cables from terminal blocks AA1-X3 as well as the blue cables from AA1-X7.

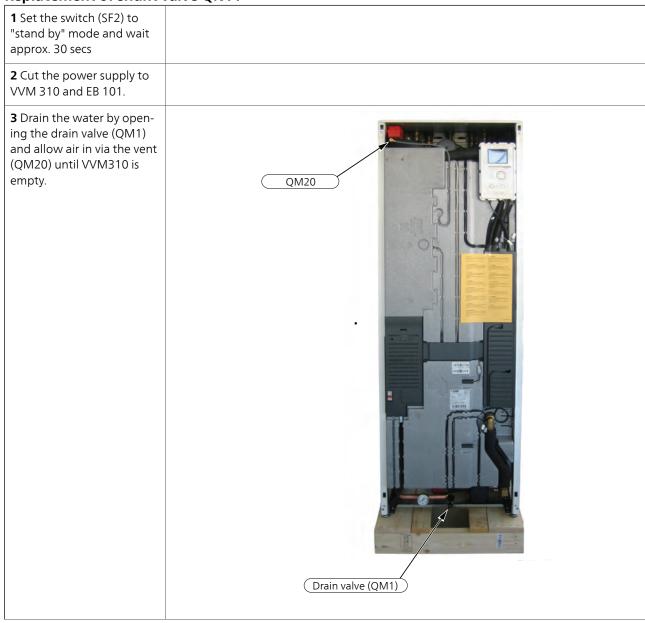
Pull out the bulbs from immersion heater EB1



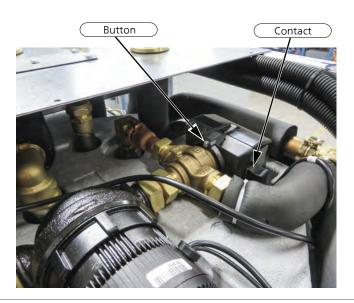
- Disconnect the immersion heater EB1 at the marked couplings.
- Remove the box for the immersion heater circuit board (AA1).
- Remove the immersion heater EB1.



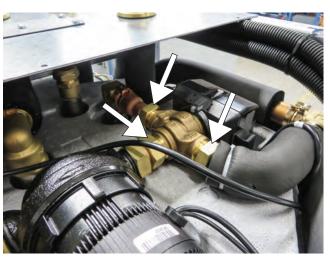
Replacement of shunt valve QN11



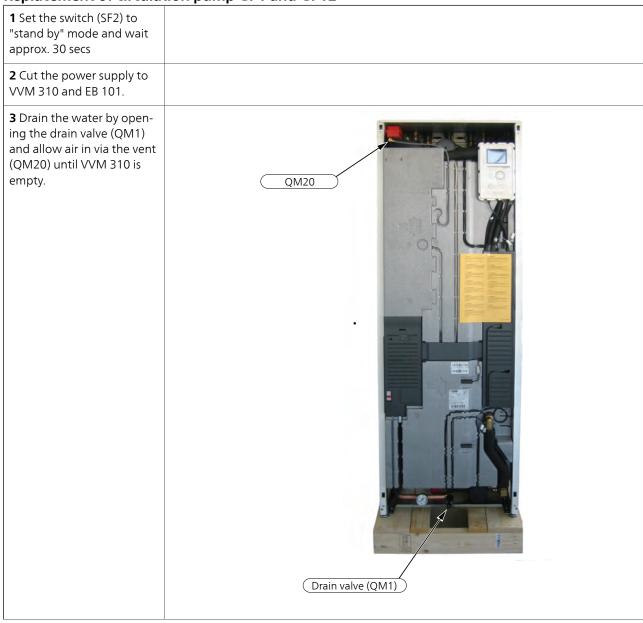
- Remove the switch on the actuator.
- Remove the actuator by pressing in the button and turning anticlockwise.



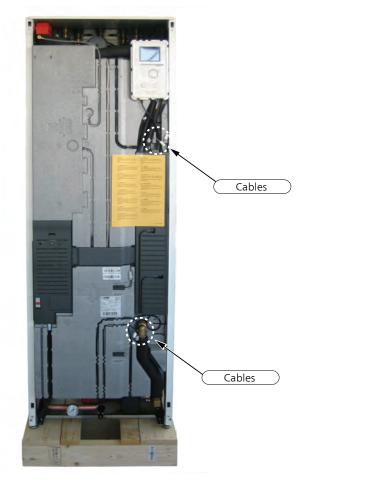
Disconnect the connections.



Replacement of circulation pump GP1 and GP12



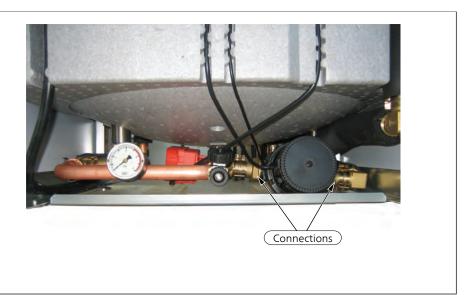
4 Disconnect cables.



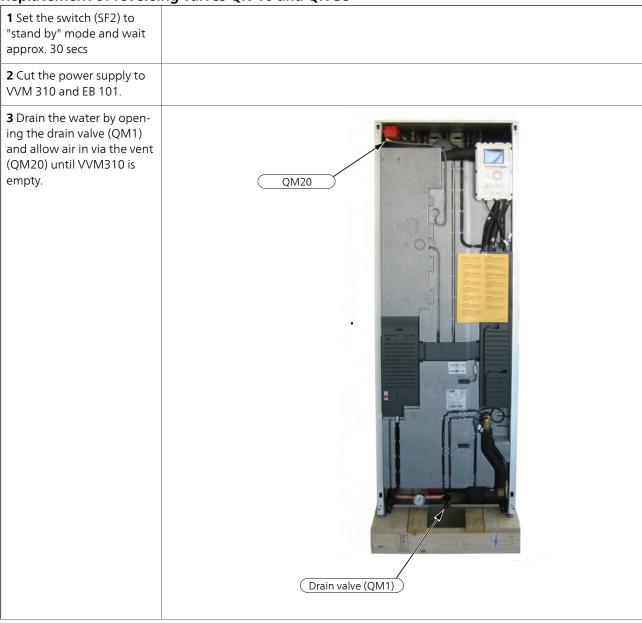
**5** Disconnect the connections on the circulation pump GP1.



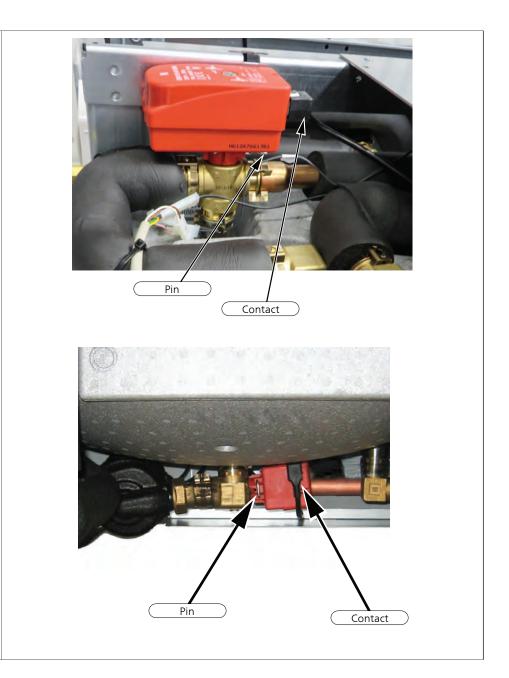
**6** Disconnect the connections on the circulation pump GP12.



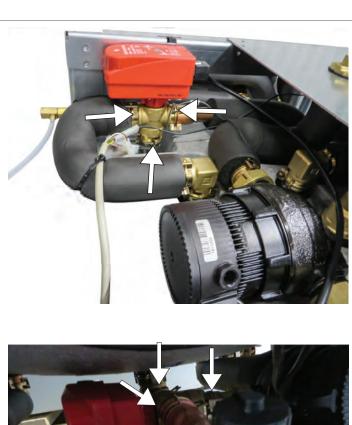
Replacement of reversing valves QN 10 and QN 35

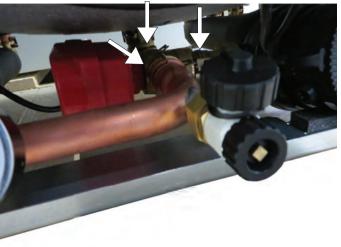


- **4** Remove the switch on the actuator.
- **5** Remove the pin and remove the actuator.



**6** Disconnect the connections.





### Circuit board and electronics

#### NOTE

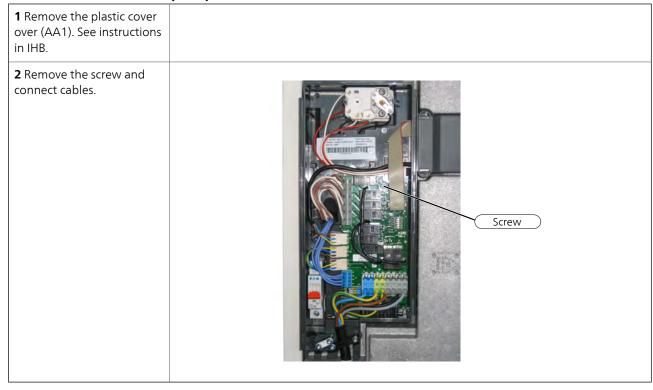
Cut all power to the product prior to carrying out work on the circuit board and electrical components.



#### NOTE

During all the work on circuit boards and electronics ensure that the components are not damaged by electro static discharge (ESD).

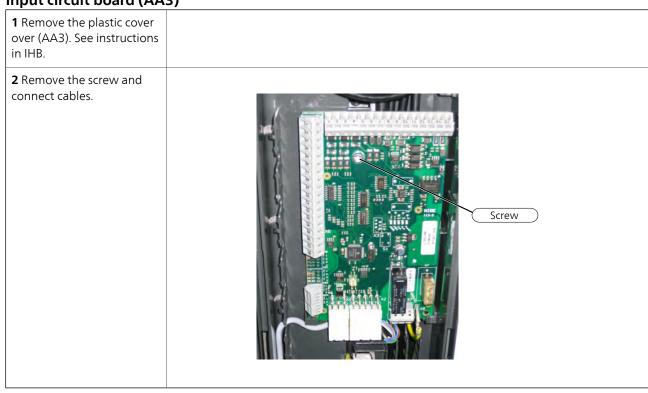
### Immersion heater card (AA1)



#### Base card (AA2)

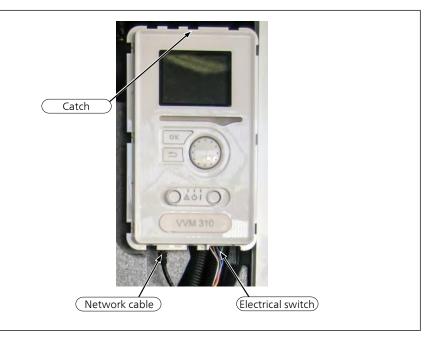
base caru (AAZ)	
<b>1</b> Remove the plastic cover over (AA3). See instructions in IHB.	
<b>2</b> Remove the plastic cover over (AA2). See instructions in IHB.	
3 Remove the screw and connect cables.	Screw

### Input circuit board (AA3)



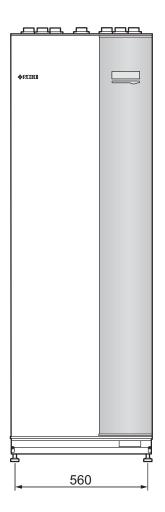
### Display unit (AA4)

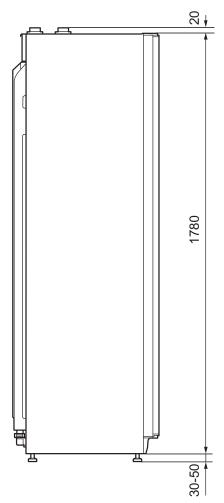
- **1** Detach the electrical connector as well as the network cable from the lower edge of the display.
- **2** Press the catch on the upper rear side of the display unit.
- **3** Slide the display unit up until it releases from the mounting.



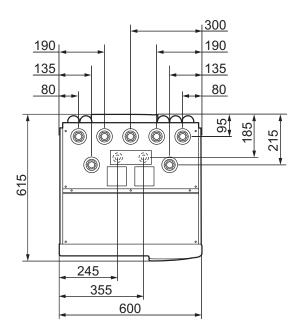
# 8 Technical data

**Dimensions and setting-out coordinates** 





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## **Technical specifications**



### 3x400V

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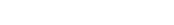
3x400V		
Maxim heat pump output NIBE F2025 with program version 55 or later 1)	kW	14
Maxim heat pump output NIBE F2026 with program version 55 or later 1)	kW	10
Maximum heat pump output NIBE F2030 1)	kW	9
Maximum heat pump output NIBE F2040 1)	kW	16
Additional power	kW	12
Electrical data		
Rated voltage		400V 3NAC 50 Hz
Max operating current	А	19.4
Fuse	А	20
Output, Heating medium pump	W	3 – 45
Output, charge pump	W	3 – 45
IP class		IP 21
Heating medium circuit		
Energy class circ-pump		low energy
Energy class charge pump		low energy
Max system pressure heating medium	MPa	0.3 (3 bar)
Min flow	litres/h	500
Max HM temp	°C	70
Pipe connections		
Heating medium		G20 int.
Hot water connection		G20 int.
Cold water connection		G20 int.
Heat pump connections		G20 int.
Connection for expansion vessel	·	G20 int.

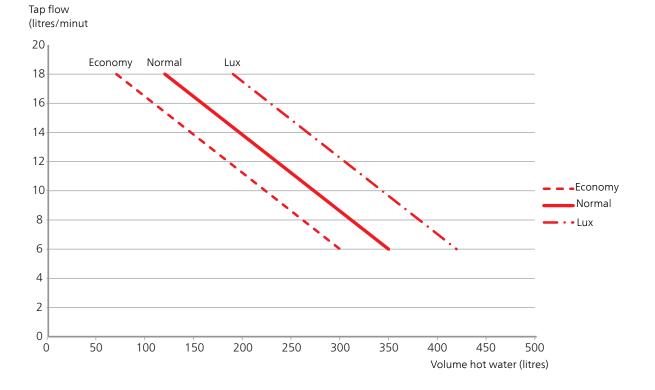
 $<sup>^{1)}</sup>$ Applies with an outdoor air heat pump at 7/45 °C (outdoor temperature/flow line temperature)

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Miscellaneous		
Indoor module	,	
Volume loop	litre	17
Volume, total indoor module	litre	270
Volume buffer vessel	litre	50
Cut-off pressure, loop	MPa (bar)	1.0 (10 bar)
Max permitted pressure in indoor module	MPa (bar)	0.3 (3 bar)
Capacity hot water heating According to EN 255-3		
Tap volume 40 °C at Eco- comfort	litre	See diagram, page 49
Tap volume 40 °C at Normal comfort	litre	See diagram, page 49
Tap volume 40 °C at Lux comfort	litre	See diagram, page 49
Dimensions and weight		
Width	mm	600
Depth	mm	615
Height (without base)	mm	1800
Height (with base)	mm	1830 – 1850
Required ceiling height	mm	1910
Weight (excl. packaging and without water)	kg	140
Part no.		069 430
RSK No.		622 40 85

### **Hot water capacity**





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# 9 Item register

### Item register

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